



## Breaking

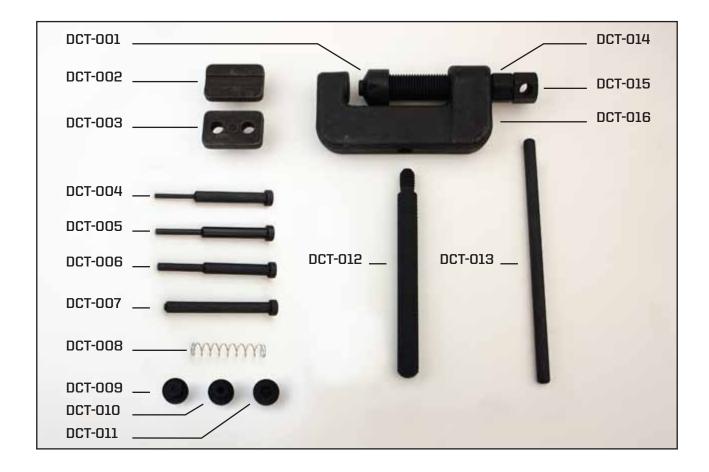
- 1. Start by using a grinder or dremmel tool to grind off the the top of the pins on any chosen sideplate.
- 2. Take the cap off of the alignment bolt (DCT-014) and remove the push bolt (DCT-015). Install the 3.8mm push pin (DCT-006) with included spring (DCT-008) into the alignment bolt and replace the push bolt.
- 3. Attach the lever to the chain tool base (DCT-016).
- 4. Turn the alignment bolt until it makes contact with the sideplate of the chain.
- 5. Using the lever turn the push bolt clockwise until you have successfully pushed the pin through the sideplate. (A 14mm wrench may also be used in place of the lever, excluding all power tools)
- 6. Repeat steps 4-5 for the second pin.

## Riveting

- 1. Remove pin and spring from alignment bolt if installed...
- 2. Remove cap from alignment bolt if installed...
- 3. Attach the master link to the chain from the back side so the pins are facing towards you.
- 4. Attach the press plate with two through holes (DCT-003) into the alignment bolt and attach solid press plate (DCT-002) to opposite side.
- 5. Turn the alignment bolt clockwise and press the masterlink top plate onto the masterlink itself. Over-tightening will cause damage to the o-ring seals. Under-tightening will not allow for proper flaring of the pins.
- 6. Replace the solid press plate with flat anvil (DCT-011)
- 7. Remove the push bolt (DCT-015) from the alignment bolt and insert the riveting pin (DCT-007) then replace the push bolt.
- 8. Turn the alignment bolt clockwise unitl it makes contact with the pin.
- 9. Using the lever turn the pushbolt clockwise until the pin flairs. (A 14mm wrench may also be used in place of the lever, excluding all power tools)
- 10. Repeat on the next pin and you are done.



**DRIVEN CHAIN TOOL** Chain Breaker and Riveting Tool



## Part#'s and Description

DCT-001: Push bolt cap DCT-002: Press plate solid DCT-003: Press plate through holes DCT-004: 2.2mm Push pin DCT-005: 2.9mm Push pin DCT-006: 3.8mm Push pin DCT-007: Riveting push pin DCT-008: Spring

DCT-009: Anvil solid DCT-010: Anvil through hole DCT-011: Anvil flat DCT-012: Handle DCT-013 Lever DCT-014: Alignment bolt DCT-015: Push bolt DCT-016: Base